

# **Mobil SHC 500 Series**

# **Hydraulic Oils**

#### **Product Description**

Mobil SHC 500 Series oils are supreme performance hydraulic oils formulated from synthesised, wax-free hydrocarbon base fluids combined with a carefully engineered super-stabilised additive system. They are exceptionally high quality, wide-temperature, shear-stable hydraulic oils with controlled low-temperature pumpability properties and maximised anti-wear protection for high-pressure vane, piston and gear pumps. The products exhibit very high viscosity indexes contributing to their excellent low and high temperature performance making them an excellent choice for equipment that is subjected to a wide range of start-up and operating temperatures. The Mobil SHC 500 Series oils provide outstanding shear stability allowing their use in high-pressure, high-temperature operating environments for extended periods of time without the loss of critical lubrication characteristics. The Mobil SHC 500 Series oils provide long oil/filter life and optimum equipment protection reducing both maintenance and product disposal costs. They were developed in conjunction with the major OEMs to meet the stringent requirements of severe hydraulic systems using high pressure, high output pumps as well as handling the critical requirements of other hydraulic system components such as close clearance servo-valves and the high accuracy numerically controlled (NC) machine tools. These products meet the most rigorous performance requirements of a wide range of hydraulic system and component manufacturers, using various multi-metallurgy designs, ensuring a single product with exceptional performance characteristics in a wide range of equipment. They are designed to work with systems operating under severe conditions where high levels of anti-wear and film strength protection are needed, yet they are formulated to work where non-anti-wear hydraulic oils are generally recommended.

#### **Features and Benefits**

The Mobil SHC 500 Series hydraulic oils exhibit outstanding low and high temperature performance providing an extra margin of equipment protection above and beyond the capabilities of comparable mineral oil-based products. Their excellent oxidation resistance allows extension of oil and filter change intervals while assuring exceptionally clean systems and trouble-free operation. Their high level of anti-wear properties and excellent film strength characteristics result in exceptional equipment performance that results in fewer breakdowns and helps improve production capacity. Their controlled demulsibility permits the oils to work well in systems contaminated with small amounts of water yet readily separate large amounts of water.

| Features                             | Advantages and Potential Benefits   |  |  |  |
|--------------------------------------|---|--|--|--|
| Design-Specific Synthetic Base stock | Extended service intervals Cleaner system and reduced close-tolerance valve sticking Improved filterability   |  |  |  |
| Exceptional Anti-wear                | Reduced wear Protects systems using various metallurgy  |  |  |  |
| High Viscosity Index                 | Wide temperature range performance Assures equipment protection at cold start-up temperatures Protects system components at high operating temperatures |  |  |  |
| Outstanding Oxidation Stability      | Provides long oil and equipment life Extends filter life  |  |  |  |
| Excellent Corrosion Protection       | Prevents internal hydraulic system corrosion Reduces negative effects of moisture in systems Provides   |  |  |  |





| Features                                     | Advantages and Potential Benefits  |  |  |
|--|--|--|--|
|  | corrosion protection of multi-metallurgy component designs   |  |  |
| Very Good Multi-metal Compatibility          | Assures excellent performance of various components Reduces requirements for additional products   |  |  |
| Meets a Wide Range of Equipment Requirements | One product can replace several Minimises inventory requirements Reduced potential for product misapplication  |  |  |
| Excellent Air Separation Characteristics     | Reduces foaming and it's negative effects  |  |  |
| Controlled Demulsibility                     | Protects systems where small quantities of moisture are present Readily separates larger quantities of water   |  |  |
| Innovative Keep Clean Properties             | Reduces system deposits and sludging Protect critical components such as servo-valves Improves system response and eliminates valve sticking Improves total system performance |  |  |

### **Applications**

- Hydraulic systems critical to deposit build-up such as sophisticated Numerically Controlled (NC) machines, particularly where close clearance servo-valves are used
- Systems employing multi-metal component designs
- High pressure vane, piston and gear pumps
- Systems where cold start-up and / or very high operating temperatures are typical
- · Where small amounts of water are unavoidable
- In systems containing gears and bearings
- Systems requiring a high degree of load-carrying capability and anti-wear protection
- Applications where thin oil-film corrosion protection is an asset such as in systems containing moisture

## **Specifications and Approvals**

| Mobil SHC 500 Series meets or exceeds the following industry specifications: | 524 | 525 | 526 | 527 |
|--|-----|-----|-----|-----|
| Denison HF-0, HF-1, and HF-2 (Approved)                                      | Χ   | X   | Χ   |     |
| FZG Gear Test, DIN 51354, Fail Stage   | Χ   | Χ   | Χ   | Χ   |
| Cincinnati Milacron  |     |     |     |     |
| P-68   | Χ   |     |     |     |
| P-69   |     |     | Х   |     |
| P-70   |     | Х   |     |     |

#### **Typical Properties**

| Mobil SHC 500 Series  | 524 | 525  | 526   | 527   |  |
|-----------------------|-----|------|-------|-------|--|
| ISO Viscosity Grade   | 32  | 46   | 68    | 100   |  |
| Viscosity, ASTM D 445 |     |      |       |       |  |
| cSt @ 40° C           | 32  | 46   | 68    | 100   |  |
| cSt @ 100° C          | 6.4 | 8.54 | 11.52 | 15.94 |  |



| Mobil SHC 500 Series                                     | 524   | 525    | 526    | 527    |
|--|-------|--------|--------|--------|
| Brookfield Viscosity @ -18° C, ASTM D 2983, cP           | 923   | 1376   | 2385   | 4500   |
| Viscosity Index, ASTM D 2270                             | 144   | 154    | 158    | 160    |
| Density 15° C, ASTM D 4052, kg/L                         | 0.852 | 0.8514 | 0.8535 | 0.8576 |
| Copper Strip Corrosion, ASTM D 130, 3 hours @ 100° C     | 1B    | 1B     | 1B     | 1B     |
| Rust Characteristics, ASTM D 665B                        | Pass  | Pass   | Pass   | Pass   |
| FZG Gear Test, DIN 51534, Fail Stage                     | 11    | 11     | 11     | 11     |
| Pour Point, °C, ASTM D 97                                | -56   | -54    | -53    | -52    |
| Flash Point, °C, ASTM D 92                               | 234   | 238    | 240    | 243    |
| Foam Sequence I, II, III, ASTM D 893, ml                 | 50/0  | 50/0   | 50/0   | 50/0   |
| Demulsibility, ASTM D 1401, 82C, minutes to 3ml emulsion | 20    | 20     | 20     | 20     |

#### **Health and Safety**

Based on available information, this product is not expected to produce adverse effects on health when used for the intended application and the recommendations provided in the Material Safety Data Sheet (MSDS) are followed. MSDS's are available upon request through your sales contract office, or via the Internet. This product should not be used for purposes other than its intended use. If disposing of used product, take care to protect the environment.

The Mobil logotype, the Pegasus design and Mobil SHC are trademarks of Exxon Mobil Corporation, or one of its subsidiaries.

ExxonMobil Lubricants & Specialties
All products may not be available locally. For more information, contact your local sales office or visit www.exxonmobil.com.

ExxonMobil is comprised of numerous affiliates and subsidiaries, many with names that include Esso, Mobil, or ExxonMobil. Nothing in this document is intended to override or supersede the corporate separateness of local entities. Responsibility for local action and accountability remains with the local ExxonMobil affiliate entities. Due to continual product research and development, the information contained herein is subject to change without notification. Typical Properties may vary slightly.

© 2007 Exxon Mobil Corporation. All rights reserved.